

ARUN MICROELECTRONICS LTD.

PRESSURE GAUGE CONTROLLER MODEL PGC1.

USER MANUAL ISSUE 1.31

For use with Program Version 2.00 onward.

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1. INTRODUCTION

This intelligent Pressure Gauge Controller is designed to replace earlier generation equipment and provides enhanced performance and facilities at significantly reduced size and with no increase in cost. The large easily- read LED display allows viewing of pressure in either bargraph or numeric formats, selectable with a single keypress. A continuous voltage analog of pressure is available. Four mains-power-rated changeover relays assignable to any gauge or function are provided.

Ease of Use

The instrument may be configured or set up by selection from menus displayed on a 24-character 2-line liquid crystal display and such setups are maintained in the instrument's memory, even in the absence of mains power. Information of secondary importance and extensive operator assistance in the form of "help" screens are also available on this display in unambiguous plain English. An experienced operator should be able to use the full facilities without referring to the Manual. After setup, certain functions may be "locked out" to prevent unauthorised operation.

High Accuracy

The two most significant factors which determine the performance of ion gauge controllers are the accuracy of emission control and the quality of the electrometer measuring the collector current. This unit offers improvements in both of these critical areas.

Precise Emission Control

The filament power is provided by a smooth direct current supply controlled by a fast-acting control circuit instead of the normal transformed and chopped mains supply. This allows control of emission current to an accuracy of about 1%, besides eliminating a source of potential electromagnetic interference. Emission current may be selected manually but, to allow optimal extension of the dynamic range at extreme UHV, "Autoemission" modulates the electron current in a smoothly varying fashion to maintain a usable collector current without creating a pressure burst from increased filament temperature.

Advanced Electrometer Design

An electrometer with a logarithmic characteristic is included as this gives a wide dynamic range which is guaranteed to be monotonic and smooth over the entire range of the ion gauge. A novel compensation technique ensures that the error currents in the logging circuits do not cause an optimistically low pressure reading to be given at the bottom of the operating range, as is common in log electrometers. The settling time at low input currents is minimised by a new non-linear frequency compensation technique. Conformance and high ambient temperature performance are improved by advanced temperature compensation techniques. The electrometer is mounted directly in the path of incoming forced air and is thermally isolated from internal sources of heat.

2. INSTALLATION

2:1 Checks on receipt of the instrument.

On receipt of the instrument remove all packing material and check that all items on the shipping list have been received. Report any damage or shortages to the Company or the Agent who supplied the instrument. The packing material has been specially designed to protect the instrument and should be retained for possible future use.

2:2 Ion gaugehead installation.

Consult the information supplied with the gaugehead for advice on flanges, gaskets and adaptors for mechanical fixing. Consult section 2:5 and Appendix B for more information on making or adapting cables to connect between the gaugehead and instrument.

Mount the gaugehead in a position where the free electrons generated in its vicinity will not affect other equipment. The performance of the ion gauge may be affected by other electron or ion generating processes within the vacuum chamber: should shielding of the gaugehead be necessary, ensure that the conductance between the gaugehead and volume of interest is not significantly decreased by its presence. The orientation of the gaugehead should be such that the filament is to the side of, or below, the grid structure. This will ensure that if the filament should sag or break it will not short-circuit to the grid.

The gauge and controller are protected from all normal failure modes of either. Users should be aware of potential hazards from other equipment, however, particularly those introducing high voltages into the vacuum chamber (X-ray sources for example). **As a direct discharge from one of these at high pressure may cause extensive damage, shielding should always be introduced in such cases.**

2:3 Instrument installation.

2:3.1 Mounting.

The instrument is suitable for mounting in a standard 19" rack and occupies 1U (1.75" , 44.5mm) of the rack. The mounting holes in the front panel are intended for retaining the instrument in the rack and will not support its weight. Additional support is required toward the rear and various arrangements are provided by rack manufacturers for this purpose. Support brackets may be mounted on the tapped M3 fixing holes on the sides near the rear. If these or other arrangements are attached to these holes, ensure that the screws used are steel and penetrate the case between 6 and 10 millimetres.

2:3.2 Ventilation.

The instrument is forced-air ventilated through grilles on the right side and a vent in the rear panel. Mount it in a location where there is an adequate supply of air as close as possible to cool room-ambient temperature. The instrument is tolerant of, and is compensated for, operation at elevated ambient temperatures and will give a warning when these are likely to affect measurements or safe operation. If the temperature of the incoming air is measured at 45 Celsius or greater the instrument is placed in a low-power mode of operation and a recommendation to switch off is given. Long-term accuracy and reliability will be enhanced by operation at the lowest possible temperature. If there are other instruments in the rack which generate significant amounts of waste heat, try to ensure that this is deflected away from this instrument.

2:3.3 Connection to the mains supply.

The mains is connected via an IEC CE22 pattern connector.

THE INSTRUMENT MUST ALSO BE CONNECTED TO EARTH BY THE STUD PROVIDED. FAILURE TO PROVIDE THIS CONNECTION MAY RESULT IN A SHOCK HAZARD FOR THE OPERATOR IF HIGH VOLTAGES ARE CONNECTED TO THE GAUGE OR SIGNAL LEADS WHEN THE MAINS

LEAD IS DISCONNECTED.

The mains supply is filtered to prevent conducted electromagnetic interference affecting the operation of this or other equipment nearby. To ensure that this filtering is effective, and because there is an earth leakage current generated within the instrument, it is necessary to return this directly to the vacuum system ground reference star point. Ensure that other instruments are directly and separately earthed so that return or fault currents cannot flow in any common ground impedance. This is particularly important in cases where there are high voltage power supplies in the system; there must be specific low impedance paths for return or flashover currents, reliance on frame continuity or sneak paths will cause noises and spikes to be coupled into instrumentation. Low resistance connections do not necessarily have low impedance, which is most successfully achieved with a Litz conductor of large cross-section and number of strands.

Information on wiring for process control will be found in section 3:5, below.

2:4 Fusing.

Two fuses for instrument protection are provided. Spare fuses are provided in the accessory kit. Do not use fuses of other types or ratings, as this may result in damage to the instrument or gaugeheads under fault conditions.

2:4.1 The mains fuse.

The rating of the mains fuse is dependent on the range of supply voltages from which the instrument is to be operated, and is printed on the rear panel adjacent to the fuseholder. It must be replaced with a 20mm x 5mm anti-surge fuse of the same rating. Such fuses are marked with a "T" after the current rating. There is provision to house a spare fuse in the fuse drawer, which is integral to the mains connector. It is necessary to disconnect the mains supply when replacing fuses.

2:4.2 The grid fuse.

The grid fuse protects the instrument and ion gaugehead against short-circuits in the gaugehead during electron bombardment degassing. It is a 20mmx5mm 125mA fast-acting fuse. This fuse is mounted inside the instrument; to replace it disconnect the power connector and remove the smaller screws at the sides of the instrument. Note that the ventilation slots are at the right side, when viewed from the front. Remove the cover and locate the fuseholder on the right hand edge of the left hand circuit board. The fuse is beneath a clear plastic cover and the rating is printed adjacent on the surface of the circuit board. Replace the fuse and its cover. Replace the instrument cover and screws in the correct locations. Do not use screws longer than those supplied.

2:5 Ion Gauge Cables.

The use of correctly constructed cables will enable the instrument to meet its specification. The following is a general guide to the considerations affecting ion gauge cable construction: a specification of connector types and pin connections is given in Appendix B.

2:5.1 The ion gauge power cable.

The ion gauge power cable must be made with conductors of cross section adequate to carry the filament current at the highest ambient temperature expected. The cross sectional area of the wiring should be a minimum 1 square millimetre. The grid wire carries a very small current, and its cross sectional area is relatively unimportant. The insulation on all wiring should be rated for at least 1000 volts RMS and should be adequately protected against mechanical damage.

A further consideration is the voltage drop in the cable at maximum filament current. This is again a function of the gauge filament operating voltage and current, and is not well defined as it changes as the

There are four switches adjacent to the LCD, and those to which the instrument will respond at any time show a green light. Those marked "INC" and "DEC" are used mainly to define choices from a menu, or to change numbers displayed on the LCD. After making the changes they are confirmed by pressing the "ENTER" switch: this usually produces a new display on the LCD. The "HELP" switch calls up an advisory message on the LCD and sometimes there is a related sequence of these. In these cases the last character displayed is an arrow and the next part of the sequence is called by pressing "HELP". The LCD reverts to displaying the current menu after the last help message. All displays of "help" messages are transient, and will change to the next in sequence or be replaced by the previously displayed menu after a few seconds.

If you have pressed any switches, recall the initial menu by switching the power off for a few seconds. You are asked to select from "RUN SETUP REMOTE". Press the "HELP" key to show an explanation of these terms. When the "RUN SETUP REMOTE" menu returns press "INC" a few times and observe the effect on the cursor shown on the LCD, then do the same with DEC. Note that the cursor jumps between the ends of the display. Leave the cursor under "SETUP" and press "ENTER".

3:1.2 The SETUP menu. The security code and numeric data entry.

Selection of "RUN" or "REMOTE" will result eventually in a "FAULT" message being displayed, because of the absence of gauges or a host computer. Although this is not harmful it is more instructive to view the menus under SETUP first. Successive selections from this menu allow definition of units of pressure, ion gauge characteristics, degas program parameters, assignment of relays to gauges and functions, interlocks, bakeout parameters and capacitance manometer range.

If you have followed the procedure above the LCD should be showing on its top line :

"Enter the security code"

and the bottom line will show a flashing arrow pointing to the number 200.

The default value of the security code is 200. Press "Enter". Another menu should appear. If the same menu and security code is displayed then the code has been changed to another value. Since there are 500 possible codes you should ask previous users which value they changed it to. If this information is not available, consult the Company or agent from whom you purchased the instrument to find out how to restore the security code to 200. It will be necessary to quote the serial number and software version number.

The top line of the display now shows:

"Change the security code"

and the lower line shows a cursor underlining "no". Press "Enter" to confirm that you do not wish to change the security code from 200.

The next menu allows you to define the units of pressure measurement. This, and the next few succeeding menus are not of immediate interest and can be skipped by pressing "Enter", which confirms the previous or default selection. Continue to do so until the top line of the LCD display shows:

"ION GAUGE overpr. trip"

Note that the lower line shows the overpressure trip in scientific notation in the selected units of pressure measurement. The default value is 1.0E-02 millibars. A flashing arrow is pointing toward the exponent part of the display. This number can be changed by pressing either the "INC" or "DEC" switches. Note that, if you keep the switch depressed, the number continues to change and that the rate of change increases after a short while. When the allowed limit value has been reached the number stops

changing and the green light in the switch is extinguished. You must then press the other switch to change the number in the opposite direction. Return the exponent to the default value and press the "ENTER" switch. You are now asked to change the mantissa in exactly the same way. Note that the mantissa overflows into the exponent at the end of each decade. This is the general procedure for entry of all scientific-format numeric values into the instrument.

You should now progress to the end of the setup sequence of menus by pressing "ENTER" repeatedly until "RUN SETUP REMOTE" is displayed. Alternatively, if you have become lost switch off for a few seconds.

3:1.3 Exploring the menus.

By this time you will be able to progress through the menus and use the help messages with facility, although you are advised not to change any parameters whose significance you do not fully understand. Progress through the "RUN" and "REMOTE" menus (as far as possible without the presence of a host computer or gauges) in order to become familiar with the structure of the control menus, help and error messages.

If you become "lost" in the menus, you can escape either by switching off for a short period or by selecting options such as "STOP" and "EXIT" when these are presented. Sometimes, you will have to complete a sequence of selections which you have inadvertently entered. Pressing "ENTER" in any menu without moving the cursor confirms the previously selected choice and is an easy, rapid way of skipping through a long sequence of choices where no change is required.

For ease of use, the menus are arranged so that after switching power on two presses on the "ENTER" key will start pressure measurement with the ion gauge. Since completion of any sequence returns to the "RUN SET REMOTE" menu, over - enthusiastic pressing of this switch will cause the gauge to start!

3:1.4 Preparing to measure pressure. Setting the Ion Gauge parameters.

Enter the "SETUP" menu. Set and record the required security code and the units of pressure measurement.

The gauge sensitivity may be entered in units other than the units of pressure measurement: press "INC" until those you desire are displayed and then press "ENTER". Adjust and enter the numeric value, according to the gaugehead manufacturer's specification.

Select the filament type. This adjusts the limits on maximum allowed filament current and degas power and alters the choices available in some subsequent menus. Selecting the incorrect type will cause problems. Selection of "Iridium" for a tungsten filament gauge will probably result in insufficient power being available, but selection of tungsten for an iridium filament gauge will probably destroy the filament at some time. If you do not know the type of filaments in use select "Iridium", as this will give the greatest protection to the gaugeheads, although it may not be possible to operate one which is actually tungsten properly under all conditions.

You are now asked to adjust the filament current limit. If the gaugehead manufacturer has a recommended limit adjust to a little below that limit. In the absence of a recommendation select about 1.5 Amps. for Iridium and 3.0 Amps for Tungsten. This will probably be too low for most gauges under all conditions but will protect the filaments. Use an instrument screwdriver with a 3mm blade, and insert this in the hole adjacent to the "HELP" switch on the front panel marked "ILIM". Using no more pressure than is necessary to keep the screwdriver in the slot, turn the single-turn adjustment until the desired limit is displayed on the LCD.

Adjust the Ion Gauge overpressure limit to the recommended value or lower. The default value of 1.0E-02 is satisfactory for most gauges.

Skip through the menus till:

"Pirani 1 interlock - "

appears and set it as desired. Skip through the remaining menus. You are now ready to connect gauges and measure pressure.

3:2 Pressure Measurement.

Before connecting the instrument to any gauges you should perform the suggested familiarisation procedure described above. As an absolute minimum you must have completed the procedure in section 3:1.4, as failure to do so may result in destruction of the Ion Gaugehead.

3:2.1 Pressure measurement using Pirani Gauges.

Switch off, disconnect the mains power lead and connect the gauges. It is assumed that Pirani 1 is protecting the ion gauge; ensure that the correct lead is connected to the Pirani 1 connector on the rear panel.

Reconnect the power lead, and switch on. Pirani gauges and capacitance manometer are powered up immediately. The left section of the LED display shows a histogram of Pirani pressure at all times. This should be read against the scale at the top or bottom as indicated by the line to the illuminated pressure unit indicator LEDs at the left end of the main section of the LED display.

Pressing the "DISP" switch will change the format of the display and the source of the measurement sequentially. P1 and P2 are Pirani gauges and C is the capacitance manometer.

Pirani gauges are not very accurate or repeatable transducers at pressures close to atmospheric. For this reason, the instrument has no discrimination of pressures between 1 bar and 5 mbar. This is of no practical consequence, since a typical rotary-pump roughed system will traverse this range in a few seconds and will adequately indicate that pumpdown is progressing by making the characteristic noises. Badly-calibrated or oil-contaminated Pirani gaugeheads may even indicate 5 mbar or less at atmospheric pressure! Accurate pressure readings in this range are achieved by capacitance manometers. If the Pirani filament should fail, the circuit is arranged to give a reading of 1 bar.

3:2.2 Starting the Ion Gauge.

Start pumping the system. When the system pressure is low enough, attempt to start ion gauge emission by selecting "St" on the menu. The Pirani interlock will prevent this if Pirani 1 pressure indication is above 1×10^{-2} millibars. Pirani gauges are generally more repeatable at the lower end of their pressure range, although not necessarily more accurate. There is sometimes an adjustment for the low pressure end of the scale, and this may need attention. Alternatively, if you are confident that the system pressure is low enough and the Pirani interlock is preventing the ion gauge from being run, then enter the "SETUP" menu and switch off the interlock.

If you have successfully started the ion gauge refer next to section 3:2.4.

3:2.3 Problems with starting or running the Ion Gauge.

If "FAULT IG underemission trip" is reported at startup or on increasing emission this is probably due to the filament current limit being set too low. However, if the grid is not connected or shorted to ground the same message will be given. Prudent operators will check the cables before increasing the allowed filament current. **Disconnect the mains power connector before checking any cables.** The filament current limit adjustment can be made at any time but in order to view the limit you must enter the "SETUP" menu, as described in section 3:1.4.

If "FAULT IG overemission" is shown there is probably a short circuit from grid to filament. **Disconnect the mains power connector before checking any cables.**

If "Fault IG filament open circuit" is shown the cable or filament is probably open circuit. **Disconnect the mains power connector before checking any cables.** In some cases if there is a high resistance connection or the cable is long or of inadequate cross section this fault may be reported after some period of normal operation. To change to the other filament return to the initial menu under "RUN" and select "Other" and then "Fil".

3:2.4 Measuring pressure with the ion gauge.

Emission is initiated at 0.1mA. Review the formats of pressure display available by pressing the "DISP" switch and then increase the emission current to 1mA and then 10mA by the appropriate selection from the menu.

This may have caused "Fault IG underemission trip" to be reported. In this case the filament current limit may be set too low to support the increased emission. The filament current limit adjustment can be made at any time but in order to view the limit you must exit the "RUN" menus and enter the "SETUP" menu, as described in section 3:1.4.

When you have achieved 10mA emission you should then turn the "ILIM" adjustment slowly anti-clockwise just until underemission is reported. View the limit in the "SETUP" menu and then increase it slightly to give a margin of safety. The setting may also need to be adjusted if the gauge requires more power during ion-bombardment degas at relatively high powers. If the ion gauge or filament is changed the adjustment will need to be repeated. It is worthwhile taking the trouble to find the optimum setting of this control, as this will improve the protection and longevity of the filament.

Ion gauge operation may also be initiated by selecting Au (autostart) from the first menu displayed after selection of "RUN". This starts the ion gauge during pumpdown when Pirani 1 pressure indicates less than 1×10^{-2} millibars. The autostart function is allowed to function only once after selection, and the gauge will not be restarted if the ion gauge overpressure trip is subsequently temporarily exceeded. The overpressure trip is independent of the Pirani interlock pressure.

During emission the Pirani pressure is indicated in numeric format on the top line of the LCD. The status of the four relays is shown to the right of "Relays" on the bottom line. Four digits represent relays A, B, C and D from left to right. "0" represents the de-energised condition and "1" represents the energised condition. The entire display can be replaced by a display of the status and trip pressures of the relays, which may then be changed, by selection of "Relays". More information on this is contained in section 3:5, below. Selection of "Q" (quit) will restore the former display.

3:3 Operation at extreme UHV and emission current selection.

You may select 0.1, 1 or 10mA of emission current in the ion gauge, as the gauge is being operated, or allow the instrument to adjust to the optimum current by selecting "AUTO". For the vast majority of measurements emission of 1mA will be used. Although most gauges are substantially linear and the instrument regulates emission current well, maintaining 1mA emission wherever possible will eliminate some error in the readings. 10mA emission is used at the extremes of UHV and the instrument will advise when this is desirable (because the limits of the dynamic range of the electrometer at its current ambient temperature are being approached.).

If there is some fluctuation of the ion gauge pressure readings at very low pressures, these may be reduced by increasing the time-constant of the filter. To do this, "STOP" the ion gauge, select "Other" then "FIL". Select a time which just exceeds any observed periodicity in the fluctuations, or the minimum time which reduces them to an acceptable level. The trips and trend indicator operate on unfiltered pressure readings, so their response times are not affected by the filter.

Automatic control of emission current ensures that the dynamic range of the ion gauge is extended at low pressures without manual intervention. The emission current is progressively increased as the collector current decreases. This is done in small increments, to avoid pressure bursts caused by increased evolution of adsorbed gas at the higher filament temperature necessary to support the increased emission. If the gauge requires degassing, or if the photocurrent in the collector generated by soft X-rays from the grid is large compared to the ion current, the instrument detects this and recommends a return to manual selection of emission.

This instrument contains an advanced electrometer circuit which is well compensated for environmental changes. It is located directly in the path of a cooling airflow just where this enters the instrument, and it is thermally isolated from sources of heat. Its ambient temperature is monitored, and if this approaches a level at which pressure readings may be degraded, an advisory warning is given (stating the measured temperature). This will occur only at extreme UHV and very hot ambient temperatures. Increasing the emission current to 10mA will improve the accuracy of the readings. If warnings are regularly given with 10mA emission, you are advised to improve the cooling arrangements to improve the life and reliability of the instrument.

Operation of the instrument in conditions of high humidity may affect extreme UHV measurements if condensation is allowed to form within the case. The most common cause of this is introducing a cold instrument into warm conditions. If this situation exists it will normally be self-correcting after a few hours of operation in non-condensing conditions.

3:4 Operation of the ion gauge at high pressures

For operation at the upper end of the ion gauge pressure range, an emission current of 0.1mA is available. This should not be used as a means of extending the upper limit of operation as the filament temperature is only slightly reduced, and oxidation (and other) reactions are not significantly retarded. Iridium filaments are more suitable for relatively high pressure measurements with Ion Gauges.

3:5 Process Control and Trips

Four process control relays are provided, which can be used in many ways. The relays and their contacts are described in the following paragraph, and their assignment and use in the remainder of this section.

3:5.1 Use and wiring of the relays.

The contacts of the relays are shown diagrammatically on the rear panel legend, in the de-energised condition, adjacent to the terminal blocks to which they are connected. Switching loads of more than 5 Amps is not recommended. Bakeout heaters will require an external contactor for switching. Inductive loads, including contactor coils, should have "snubber" networks connected in parallel to avoid arc generation which could interfere with the operation of this and other equipment. In general, avoid introducing noise sources into the instrument via the relay contacts.

The external wiring is connected to the instrument through a two-part pluggable terminal block. This can be removed and wired independently of the instrument. Ensure that external wiring is of adequate cross section for the load current. Strip and twist the wires (do not tin them) and poke into the receptacle in the terminal block. Close the leaf on the wire by tightening the screw immediately above. **Take appropriate action to strain-relieve the wiring nearby and to restrict access to the terminals if harmful voltages are to be present.**

3:5.2 Assigning the relays to gauges or functions.

Switch on the instrument or return to the initial menu and select "SETUP" of the configuration

parameters. Progress to the display which has "RELAY A" on the top line. The content of the bottom line will depend on the options fitted to this particular instrument and defines the gauges or functions to which the relay can be assigned. Selecting "OTHER" will reveal another set of possible assignments. Selecting "OTHER" again may reveal more sets or return to the first set, according to the fitted options and software. It is suggested that relay A be assigned to the Ion Gauge, in order to obtain the required displays at later stages of this procedure. Assign relays B,C and D with reference to the following paragraphs.

If a relay is assigned to a gauge, the relay is energised when the pressure is below the setpoint. The hysteresis is fixed and the relay will de-energise when the pressure exceeds twice the setpoint pressure. Adjustment of setpoints is described in section 3:5.3.

If a relay is assigned to TSP, that relay is energised momentarily to trigger a titanium sublimation pump controller into renewal of the getter layer. The time between energisations is related to current pressure, in accordance with the following table:

pressure exponent mBar	delay time
> -6	infinite
-7	10 min
-8	30 min
-9	90 min
-10	10 hours
-11	infinite

Refer to the manual of the TSP controller for information on how to use the momentary contact closure: in some cases a voltage source is necessary.

A relay assigned to Bakeout is energised to switch on the bakeout heaters. More information on this is contained in section 3.8, below.

Relays which are not assigned to a gauge or other function should be assigned to "None". These relays may be energised or de-energised by the operator while measuring pressure and may be useful in various ways.

3:5.3 Ion gauge trips.

After assigning the relays you are asked to specify what state the relays should be in when the ion gauge is not operating. Normally, these relays are only energised when the pressure is below the trip level. It may be useful, however, to specify "En" when the gauge is not operating, taking into account that if more than one relay is assigned to the ion gauge that they will be all be affected.

After assigning the functions of the relays progress to the end of the "SETUP" procedure.

3:5.4 Setting trip pressures before operating the ion gauge.

Enter the "RUN" menu and select "Other" then "Rel". If you have followed the suggestion in section 3:5.2 the LCD display will show:

"Relay A IG EN DN"

on the top line. IG shows the assignment of relay A. Note that the cursor is positioned under IG. Pressing "ENTER" confirms that the trip is to be active, whereas moving it to EN or DN and pressing "ENTER" suspends the trip and energises or de-energises the relay, regardless of pressure. Whatever choice is made you are then required to enter the trip pressure in the normal way.

You will find that only those relays which have been assigned to a gauge will appear in sequence

because there is no pressure setpoint associated with those which have been assigned to other functions and it is not possible to suspend control of the relays.

3:5.5 Setting trip pressures while operating the ion gauge.

Start the ion gauge. Note that at the bottom right of the LCD display "Relays" followed by a four digit number is shown. Press "HELP" for an explanation of this.

Move the cursor under relays and press "ENTER". The relays, their status and setpoints are then displayed. The display will revert to the previous display after a few seconds. Before this happens move the cursor and note that it moves between sections relating to individual relays. Press "ENTER" when the cursor is on the relay of interest. The resulting display is exactly analogous to that described in section 3:5.4, above.

3:6 Leak Detection.

The leak detector works by indicating rapid changes of pressure on a bargraph and optional frequency-modulated tone. Such changes are produced with a probe gas or volatile blocking agent. It is difficult to exercise this function unless you have a leak valve (or a leak!) on the system, although you may be able to produce a pressure burst by switching on other equipment or firing a titanium sublimation pump. During leak detection the TSP program is prevented from triggering the TSP, but the ion gauge overpressure trip and process control relays function normally.

Select "Lk" on the "RUN" menu and then select which gauge is to be used. This will depend on the pressure at which the leak is limiting pumpdown. If you select the ion gauge the emission is set to 1mA and the interlock with Pirani 1 still functions. The LED display now shows a histogram of rate of pressure deviation with baseline restoration, and the LCD menu allows you to change its sensitivity (by selecting "Gain") and to switch on the tone by selecting "Sound". If you have means to simulate a leak, you should do so and observe the effect on the display and tone.

After a pressure change has been observed, turn off the probe gas supply or stop applying the blocking agent and wait until the baseline restorer has caused the histogram and tone to return close to the centre of their range. This shows that the leak detector has adjusted to the new system pressure and does not necessarily indicate that the pressure is the same as before probe gas was introduced via the leak. A blocking agent may give rise to a deviation first to the right and then to the left before settling. A probe gas may give a single deviation in either direction, depending on the relative sensitivity of the ion gauge to the residual gas in the chamber and the probe gas, and to the relative pumping rates for those gases. If the deviation had been significantly greater than the maximum displayable on the LEDs you should reduce the sensitivity. The lower gain should be used if significant random deviations unrelated to probing are observed. Further localisation of a leak may be attempted after the deviation has been restored.

3:7 Ion Bombardment Degas.

Ion gauges may be degassed by ion bombardment of the grid structure. The grid is biased to a nominal +500 volts with respect to earth. The filament operates close to earth potential. Emission is regulated to produce dissipations of up to 50 watts in the grid, in order to raise it to red heat.

3:7.1 Degas programs.

Preset programs for degas are available and these may be modified to suit gauge requirements in the configuration parameters under "SETUP". Programs 1 and 2 allow a stepped increase in emission to be applied, at minute intervals until the specified power is achieved, in order to reduce the pressure burst. That power is then maintained for the rest of the degas period. Modification of the programs may be necessary to suit the pumping capacity of the system and the condition of the gaugeheads. The "quick"

program allows the operator to apply degas power for one minute at the selected power. If a degas power step of 2 watts per minute is selected, the first step will be 4 watts, because normal emission at 10mA gives a grid dissipation of 2 watts. A maximum degas power of only 30 watts is allowed for Iridium filaments in order to avoid evaporating the Thoria coating.

3:7.2 Running degas.

Gauges should have been run for some time at 10mA emission before selecting "DEGAS". Ensure that the pressure in the system is sufficiently low, and that the pumping capacity is adequate for the expected gas load. Degas operation at high pressures may result in the production of glow discharges in the gauge space, or oxidation, or other reactions at the surface of the gauge filament which will reduce its life.

During degas the power and the remaining degas period are displayed on the LCD, together with "DEG" on the LED display. The cursor is left in a position where one press on the "ENTER" switch will stop emission.

Degassing the collector electrode is of little practical significance. However it can be achieved by making up a special section of lead to connect the collector BNC connector into the grid connection on the ion gauge socket. Appendix B contains details of these connectors. **This lead section must be removed after degas is complete.**

3:7.3 Problems in degas.

If "FAULT IG underemission trip" is reported, the most likely cause is that the filament current limit is too low because the gauge needs a higher filament temperature to support more emission current. Before adjusting the limit check that normal emission still works.

If emission cannot be established the grid fuse is probably blown. Refer to section 2:4 for instruction on how to replace this fuse. You should also check for a short circuit between the grid and filament and the grid and chamber earth, as these are the most likely causes of excessive grid current. Another possible cause of excessive current during degas is operation at high pressure; if this cause is suspected reduce the degas power or its rate of increase in order to reduce the outgassing rate from the grid.

If "FAULT IG overemission" is reported, there was either a discharge caused by a high gas load, or a short-circuit between grid and filament. If no short-circuit is found, check that emission at 1mA is satisfactory. If this is so, check the grid fuse and attempt degas again at a lower power or lower power step size.

3:8 Bakeout Control

The bakeout control function allows switching of heaters in accordance with system temperature measured by a type K thermocouple, and pressure indicated by the ion gauge. Take care to connect the thermocouple correctly. For further details on this refer to Appendix B.5. It will be necessary to use an external relay or contactor to switch the heater current, as the rating of the internal relays is inadequate for this purpose. An internal relay should be used to energise the coil of the contactor: as this presents an inductive load a snubber should be fitted.

Progress through the "SETUP" configuration parameters, and assign a relay to the Bakeout function. Continue until the Bakeout menu is reached. You are asked to confirm whether the preset program is satisfactory, and you may change the total time (including warmup), the temperature setpoint and the overpressure trip point. The operation of the ion gauge at the end of bakeout may be specified. Emission of 10mA is recommended, as this runs the gauge hotter and discourages material from condensing on it as the system cools. Continue on to the "RUN" menu and select Bk.

During bakeout the relay controlling the heaters is energised when the temperature is below the

setpoint, provided the overpressure trip is not exceeded. The hysteresis on temperature switching is 5 degrees Celsius, and that on pressure is half the trip pressure. The status of the heaters is shown on the LCD, together with current temperature, pressure, and bakeout time remaining. The LED display shows "BAKEOUT". The cursor is left in a position such that a single press on the "ENTER" switch stops bakeout.

If the thermocouple is disconnected, reversed open-circuit, "FAULT" is shown on the LEDs and you are asked to check and confirm it is satisfactory. If it was faulty the problem should be rectified, the cursor moved to "OK" and "ENTER" pressed. If the fault cannot be rectified, moving the cursor to "Not OK" and pressing "ENTER" aborts the bakeout.

An open circuit thermocouple gives a temperature close to 0 degrees. As it is possible that the chamber is at this temperature or colder at the start of bakeout, the reading may be valid. In this case pressing "ENTER" with the cursor on "OK" will allow the bakeout to run for 30 minutes, after which time a temperature reading of below 5 degrees Celsius again gives a fault indication and stops bakeout.

3.9 Capacitance Manometer

The capacitance manometer (CM) is connected via the Auxiliary Connector. For details on this connector refer to Appendix B.8. The instrument caters for unheated capacitance manometers with full-scale output voltages of 10v, representing 10, 100 or 1000 millibars or Torr. 15v and -15v power is available to drive the CM at up to 35mA, if your CM requires more power than this an external power supply will be required: this will also allow heated CMs to be used. These have better resolution and stability.

Ensure that the full-scale selected in the "SETUP" configuration parameters matches that of the CM. Although this has to be set in millibars or torr, the readout is scaled in the selected display units. The CM can be interrogated by pressing the "DISP" switch until the CM pressure reading appears. This is only available in numeric format. If the pressure measured by the CM is greater than its fullscale, or if it is disconnected, the reading is replaced on the LEDs by "CM > FS".

3:10 Recorder Output.

An analog voltage representing pressure is available on the auxiliary connector. This is scaled at +0.25 volts per decade of pressure and 0 volts represents 1.0×10^{-14} in the selected units of measurement. When the ion gauge is operating, its filtered pressure measurement is represented; otherwise that of Pirani 1 is used as the source.

The output resistance of the recorder output is 1 kilohm and the output will withstand a continuous short-circuit to either +15v, 0v or -15v, which are all present on the auxiliary connector. Consult appendix B.8 for information on connector type and pin numbering.

If an analog voltage representing pressures above the ion gauge range is required when the ion gauge is operating, the voltage output of the capacitance manometer is recommended. The output impedance of this is generally such that a recorder may be driven directly.

3:11 External inhibit of the Ion Gauge.

Operation of the ion gauge may be inhibited by an external contact closure, which prevents starting of the ion gauge by any means. The contacts should be connected to pins 7 and 8 of the Auxiliary connector and must be isolated from any external source of voltage. Gold-plated contacts are recommended as the internal voltage and current source are small.

3:12 Remote operation

Control and interrogation of the instrument by a host computer through the Remote connector is possible. A demonstration program which will run on any IBM XT, AT or compatible computer is available on diskette. The host computer must have at least one RS232 serial port. Up to eight instruments may be connected to one serial port and each is identified by a number from 1 to 8 which must be selected when remote operation is initiated.

Information on the interface protocols is given in Appendix C, below.

All instruments connected to the serial interface should be switched on before "REMOTE" is selected on any instrument. Do not switch off any instrument which may be communicating with the host computer. The preferred method of disconnecting an instrument from an active interface is to exit "REMOTE" and to disconnect the Remote connector, before switching it off.

4 FAULTS AND WARNINGS

All faults or potential faults detected by the instrument are announced on the LED display, and more detailed information is shown on the LCD display. Normally, this gives the user the option to cancel the message by pressing the "ENTER" switch which returns the LCD to the first menu under "START". Before doing so it is normally worthwhile pressing the "HELP" switch, which will cause the LCD to display further useful information regarding the fault. Once "ENTER" has been pressed this information is no longer available.

Most of the messages likely to be shown in normal service have been described in the appropriate section above. The remaining ones concern dangerous overtemperature conditions and fault diagnosis, and are adequately amplified by "HELP" messages, where required.

Environments where there is a large amount of electrical noise may cause occasional erratic behaviour. This will show as a blank or unintelligible LCD display or a spontaneous return to the RUN SETUP REMOTE menu. In the former case pressing the HELP key will restore the display. The second symptom shows that the instrument's program has been disturbed in some way. Normally, the stored operating and setup parameters will not have been altered: if they were then a warning message will be displayed. Operation may be restored in the normal way.

If this occurs more than extremely infrequently you should attempt to cure the problem at the source of the noise. The most common cause is noise coupling via inadequate earthing arrangements. Refer to section 2:3 for general advice on this point.

APPENDIX A

A.1 ionisation gauges.

Ionisation gauges are thermionic triode devices. The appropriate choice for UHV use is the Bayard-Alpert type. This consists of a very thin collector wire mounted along the axis of a cylindrical mesh grid. The filament is outside the grid and usually parallel to it. The grid is voltage-biased positively with respect to the filament, and the collector negatively.

A stabilised emission current is established between the incandescent filament and the grid structure. Electrons oscillate on long paths through the open grid structure, being repelled from the central collector and attracted to the grid. A proportion of the electrons encounter gas molecules before reaching the grid. These molecules are ionised by the collision and are attracted to the collector to form a current, which is proportional to the concentration of gas molecules over a very wide range.

Pressure may be derived from the ion current by solving the equation:

$$\text{Pressure} = \frac{\text{Ion current}}{\text{Sensitivity} \times \text{Emission Current}}$$

where the units for the two currents are the same and the sensitivity is a quoted constant for a particular gaugehead and gas species.

The impact of electrons on the grid structure generates soft X-rays; some of these impinge on the collector and release photo-electrons. These form a small current in the same direction as the ion current. When this 'photocurrent' becomes significant in relation to the 'true' ion current, the gauge ceases to function as a reliable pressure transducer and is said to have reached its 'X-Ray limit'.

A.2 Pirani Gauges

The Pirani Gauge is a thermal conductivity gauge. A tungsten filament in the vacuum space is heated from a constant voltage source and is incorporated in a Wheatstone bridge. The electrical resistance of the filament depends on its temperature and this in turn depends on the rate at which heat is conducted away from the filament by residual gas. The thermal conductivity of a gas depends on its pressure (below about 1 millibar) and the nature of the residual gas. The Pirani gauge unbalances the Wheatstone bridge and the voltage across the bridge represents pressure over the range of 0.5 millibar to about 1×10^{-3} millibar.

The lower pressure limit is determined by the heat loss due to radiation becoming significant compared to that due to thermal conductivity. The radiant heat loss depends on the emissivity of the filament. A new filament is bright, but can become blackened by deposits from decomposed rotary pump oils and the lower limit of pressure readings will rise. It is possible to clean filaments.

A.3 Capacitance Manometers.

Capacitance manometers operate by measuring the deflection of a thin circular radially tensioned membrane between the vacuum space and a reference volume at a pressure substantially below the operating range of the transducer. The deflection is measured as a modulation of the electrical capacitance between the membrane and a fixed plate and converted to a voltage proportional to the pressure difference across the membrane.

APPENDIX B

Connectors

IN THE SECTIONS BELOW THE MATING CONNECTORS ON THE CABLES ARE DESCRIBED.

B.1 Mains connector.

This is a female IEC CEE22 type and is supplied with the instrument in the accessory pack in the form of a moulded lead with integral 13 Amp. British domestic-style plug.

If you need to change to an alternative style of connector take care to make the connections correctly to ensure operator safety. The wires are colour-coded as follows:-

Brown	Line	
Blue		Neutral
Green and yellow		Earth

B.2 Ion gauge power connector.

This is supplied with the instrument in the accessory pack, in the form of a kit of parts. It is a 6 pin ITT Cannon "Trident" rectangular male type. In the USA equivalent types are available from Burndy Inc.

	ITT	Burndy
Cable mounting plug	229-23593J	SMS 6 P-1
Hood	229-23597H	SMS 6 H-1
Crimp pin (6 required)	229-90010L	SM 16 ML-11S6

Pin connections are:

- 1 Safety interlock
- 2 Grid
- 3 Safety interlock
- 4 Filament common
- 5 Filament 1
- 6 Filament 2

Pins 1 and 3 must be connected together by a short wire within the housing. This forms part of a safety interlock which prevents power being applied to the ion gauge connector when the gauge lead is not mated.

Information on suitable cable construction and installation will be found in section 2:5, above. Suitable crimp tools are available from ITT Cannon and Burndy and many other suppliers. The connector hood is closed on the cable by a cable tie, which is supplied in the kit.

B.3 Ion gauge collector connector.

This is a 50 ohm BNC type free plug.

B.4 Pirani connectors

Two of these are supplied with the instrument in the accessory pack. They are 3 way DIN audio free plugs with screen. Types with or without latches may be used.

Pin connections are:

- 1 Bridge supply 0v red
- 2 Signal voltage green

3 Bridge supply 2.06v yellow

The colours refer to those of the conductors in VG PVG1 leads. The blue wire is not used and the end should be cut back and insulated. The pin numbering is consistent with that of the connector types formerly used.

B.5 Bakeout thermocouple connector and cables.

This is a miniature flat pin K type connector, for example Labfacility type FMTC-K-M.

The thermocouple should be a type K insulated junction type and must be connected the correct way to the plug. The brown wire should be connected to the terminal marked "+" and the blue wire to the terminal marked "-". If a thermocouple with an uninsulated junction is used and allowed to touch any conducting surface serious errors of temperature measurement will occur. CONNECTION TO ANY SOURCE OF VOLTAGE MAY DAMAGE THE INSTRUMENT.

Mineral-insulated K thermocouples are recommended and are inexpensive and widely available. If the lead supplied is not long enough extend it with type K extension wire and connectors only. Using copper or other types of extension cables may give rise to serious errors of temperature measurement.

Signal voltages from thermocouples are very small so some precautions against induced interference are desirable. Mineral-insulated thermocouples are well-screened but the installation should only earth the screen at one point to avoid currents in the screen. Insulated thermocouple wires or extension cables should be twisted together to avoid magnetic induction and routed away from power cables.

B.6 Remote connector.

This is a 25 way "D" type female connector. Used pin connections and signal names are:

3	Received data
2	Transmitted data
5	Signal ground

The signal levels on pins 2 and 3 are compatible with those of the RS232C standard. However, the signals may be connected to up to eight of these instruments, which is not catered for in the standard.

B.8 Auxiliary connector.

External connections should be made to a free 8 pin DIN audio connector with screen, as supplied in the accessory kit. Types with or without latches may be used.

Connections for the recorder output are:

1	Signal voltage
6	Signal return (earth)

Connections to the capacitance manometer are:

2	+15 volt supply
3	Signal voltage (i.e. manometer output)
4	Signal return and supply 0 volts
5	-15 volt supply

Connections to the remote inhibit lines are:

7	Not Inhibit
8	Signal return (logic ground)

